



Preferential CO oxidation in hydrogen-rich stream over an electrochemically promoted Pt catalyst

A. de Lucas-Consuegra^{a,b,*}, A. Princivalle^b, A. Caravaca^a, F. Dorado^a, C. Guizard^b, J.L. Valverde^a, P. Vernoux^b

^aDepartamento de Ingeniería Química, Facultad de Ciencias Químicas, Universidad de Castilla-La Mancha, Avenida Camilo José Cela 12, 13005 Ciudad Real, Spain

^bLaboratoire de Synthèse et Fonctionnalisation des Céramiques, UMR 3080 CNRS/SAINT-GOBAIN CREE, 550 Avenue Alphonse Jauffret, BP. 224, 84306 Cavaillon Cedex, France

ARTICLE INFO

Article history:

Received 14 September 2009

Received in revised form 20 November 2009

Accepted 30 November 2009

Available online 4 December 2009

Keywords:

Electrochemical promotion

NEMCA effect

PROX

Preferential oxidation

Selective CO oxidation

ABSTRACT

We have conducted a study on the preferential CO oxidation in hydrogen-rich stream (PROX) coupling catalysis and electrochemistry, i.e., by using an electrochemical catalyst (Pt/K- β -Al₂O₃). It was shown that PROX activity and selectivity of a Pt catalyst can be strongly enhanced by electrochemical pumping of potassium ions from the solid electrolyte support. The observed promotional effect was attributed to a decrease in the CO and H₂ chemisorption and to an increase in the O₂ chemisorption which led to a relative increase in the CO oxidation reaction vs. the H₂ oxidation. The electrochemical promotion allowed decreasing the operating temperature window of the Pt catalyst and attenuating the inhibiting effect of H₂ on both catalytic activity and selectivity. In addition some of the catalytic results were supported by in situ electrochemical characterization techniques such as cyclic voltammetry and open circuit potential measurements. Finally a very interesting permanent NEMCA effect was shown. It demonstrated the high stability of the formed promoting species and the potential for a further development of NEMCA effect in PROX real configurations.

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1. Introduction

The polymer electrolyte membrane fuel cell (PEMFC) has come to be regarded as one of the most promising candidates for utilizing hydrogen to produce heat and electricity, especially for electric vehicles, residential co-generation systems and portable power supplies for small devices [1]. Especially when the PEMFC feed stream is produced by reforming of methanol and hydrocarbons, the gas always contains some amount of CO as an impurity, which is a poison for the fuel cell anode catalyst. Therefore, the hydrogen production process must be equipped with a CO removal system. Several methods for the CO removal have been studied and recently revised by Park et al. [2]: selective H₂-diffusion through membranes, CO methanation and selective CO oxidation, also known as preferential CO oxidation (PROX) reaction. Among these methods, the PROX process has been considered as the most promising and cost effective one. It consists of the addition of oxygen to a fuel processor effluent in order to preferentially oxidize CO rather than H₂ [3]. Different catalyst systems have been

explored for the PROX reaction [2], including metal oxides, supported gold catalyst and novel metal supported catalysts such as Pt, Ru, Rh and Ir. Platinum supported catalysts are candidates to be used in a fuel processor, due to their ability to operate at high temperatures, their stability for long term operation and their high resistance to deactivation by CO₂ or H₂O [4,5]. In real configurations, the PROX unit should be typically placed and therefore operated between the low temperature shift reactor (≈ 200 °C) and the PEMFC (≈ 80 °C). However, the PROX activity of Pt based catalyst is usually limited to temperatures close to 200 °C [6]. Until now, several efforts have been made to improve this low temperature Pt PROX activity (attributed to the inability of Pt to activate O₂ [7]), e.g., using different kinds of supports [8], pre-treatment methods [9] and the presence of a second metal [10]. Recent studies [11–16] report that the introduction of alkalis (and especially potassium [16]) is effective for improving the activity and the selectivity of supported noble metal catalyst.

In this work, we propose the use of solid electrolytes as electro-active catalyst supports as a novel approach to improve the catalytic properties of Pt for the PROX reaction through the concept of electrochemical promotion. This phenomenon also known as NEMCA (Non-Faradaic Electrochemical Modification of Catalytic Activity) effect is based on the improvement of the catalytic properties of a heterogeneous catalyst by the electrochemical pumping of promoter ions from the solid electrolyte support

* Corresponding author at: Departamento de Ingeniería Química, Facultad de Ciencias Químicas, Universidad de Castilla-La Mancha, Avenida Camilo José Cela 12, 13005 Ciudad Real, Spain. Tel.: +34 926 95300; fax: +34 926 295437.

E-mail address: Antonio.Lconsuegra@uclm.es (A. de Lucas-Consuegra).

[17–20]. Until now, this phenomenon has been demonstrated in more than 80 catalytic systems with several important technological possibilities, particularly in industrial product selectivity and in exhaust gas treatment [21,22]. However, to our knowledge, there are no previous studies on the direct application of the NEMCA effect for the PROX reaction. Only some recent approaches studying the water gas shift reaction have come from the group of Vayenas [23–25]. In these studies (carried out in a PEMFC configuration [23–25], under CO, CO₂, H₂, O₂ and H₂O) the authors found a moderate increase in the CO removal efficiency using a proton conducting nafion membrane.

Based on the previous mentioned studies about chemical promotion on conventionally dispersed catalyst [11–16], in this work Pt was selected as the catalyst and K-βAl₂O₃ as the solid electrolyte. The system was investigated under different reaction temperatures (below 200 °C) and under different compositions (H₂/O₂ ratio). The catalytic experiments were supported by different *in situ* characterization techniques (open circuit potential measurements and cyclic voltammetry), which provided useful information on the competitive chemisorption of the reactants under different conditions.

2. Experimental

2.1. Preparation of the tubular electrochemical catalyst

In this study, a tubular reactor design has been used in view of a potential practical application (Fig. 1). It consisted of a tubular K-βAl₂O₃ tube (supplied by Ionotec) with one end closed (outer diameter 30 mm, thickness 2 mm, length 100 mm). The catalyst-working electrode (Pt) and the counter electrodes (Au) were symmetrically placed in the outer and inner part of the tube, respectively, by using Pt and Au pastes (both of them supplied by Metalor) annealed at 800 °C for 2 h. Both electrodes were placed from the beginning of the end close side of the tube, with a total geometrical Pt catalyst-working electrode area of 35 cm² and a final Pt metal loading of approximately 1 mg/cm². The tubular electrochemical catalyst was inserted in a pirex-glass tube of 100 mm of length and 33 mm of diameter. The working electrode (W) was exposed to the reactive mixture whereas the counter electrode (C) was under reference air. It should be mentioned that due to the absence of reference electrode in the present configuration we could not measure the Pt working electrode variation. Therefore no direct link between the applied potential (*V*_{WC}) and the Pt catalyst work function could be established on the

present configuration. This reactor design allowed having a suitable contact between the reactants and the Pt catalyst-working electrode film. Both electrodes were connected to a potentiostat-galvanostat Voltalab PGZ 402 (Radiometer Analytical).

2.2. Catalytic activity measurements

The reaction gases were mixtures of CO (1% in He), O₂ (1% in He), H₂ (40% in He) and pure He, supplied by Air Liquide. The gas composition was controlled by mass flow controllers (Brooks) and it was as follows: 0.4% CO, 0.2% O₂ (which corresponds to the stoichiometric ratio), 0–16% H₂, He balance and an overall flow rate of 15 L h⁻¹. Reactant and product gases were analyzed by a micro-gas chromatograph (Agilent). The micro-chromatograph was composed of two modules, each one equipped with a thermal conductivity micro-detector (TCD). The first module enables the separation of O₂ and CO by using a molecular sieve while the second module allowed separating CO₂ and H₂O by using a poraplot column. The catalytic activity of the system was evaluated on the basis of the following equations:

$$\text{CO conversion (\%)} = \frac{[\text{CO}]_{\text{in}} - [\text{CO}]_{\text{out}}}{[\text{CO}]_{\text{in}}} \times 100 \quad (1)$$

$$\text{O}_2 \text{ conversion (\%)} = \frac{[\text{O}]_{\text{in}} - [\text{O}]_{\text{out}}}{[\text{O}]_{\text{in}}} \times 100 \quad (2)$$

$$\text{CO}_2 \text{ selectivity (\%)} = 0.5 \times \frac{[\text{CO}]_{\text{in}} - [\text{CO}]_{\text{out}}}{[\text{O}_2]_{\text{in}} - [\text{O}_2]_{\text{out}}} \times 100 \quad (3)$$

CO₂ selectivity was referred to oxygen conversion in order to take into account the simultaneous formation of water by H₂ oxidation.

During the catalytic experiments CO₂ was the only observed oxidation product and no CH₄ was detected under the explored reaction conditions. During the catalytic activity measurements an initial potential of +2 V was always applied in order to clean the Pt surface from promoter ions and define a reference state (unpromoted conditions). On the other hand, a decrease in the applied potential or current to negative values implies that potassium ions were electrochemically transferred to the Pt catalyst film (electro-promoted conditions).

2.3. *In situ* characterization measurements

The possibility of using solid electrolytes as catalyst supports in solid electrolyte cells allows using solid state electrochemistry techniques for *in situ* monitoring surface activities of the reactant species [18]. Thus, open circuit potential measurements have been carried out under reaction conditions in order to get information about the competitive chemisorption between the reactants.

Cyclic voltammetry was also performed with the potentiostat-galvanostat under different gas compositions and were recorded at a sweep rate of 20 mV/s. Before each cyclic voltammetry an initial potential of +2 V was always applied to define a reference state.

3. Results and discussion

3.1. Potentiostatic and galvanostatic transient experiments

The catalytic behaviour of the tubular Pt/K-βAl₂O₃/Au electrochemical catalyst for the PROX reaction (CO/O₂/H₂: 0.4%/0.2%/16%) was firstly investigated by a potentiostatic experiment carried out at 195 °C. Fig. 2 shows the steady state variation of the CO and O₂ conversion as well as the CO₂ selectivity under steady state conditions vs. the applied catalyst potential (*V*_{WC}). It can be observed that starting from a positive catalyst potential of +2 V

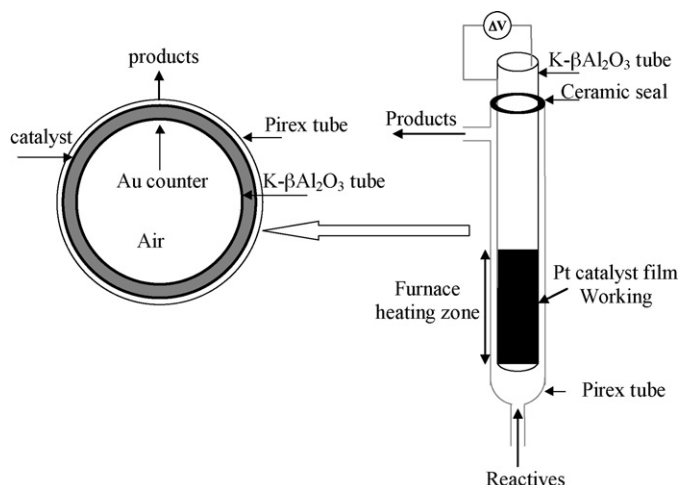


Fig. 1. Schematic drawing of the electrochemical reactor with Pt/K-βAl₂O₃ tube.

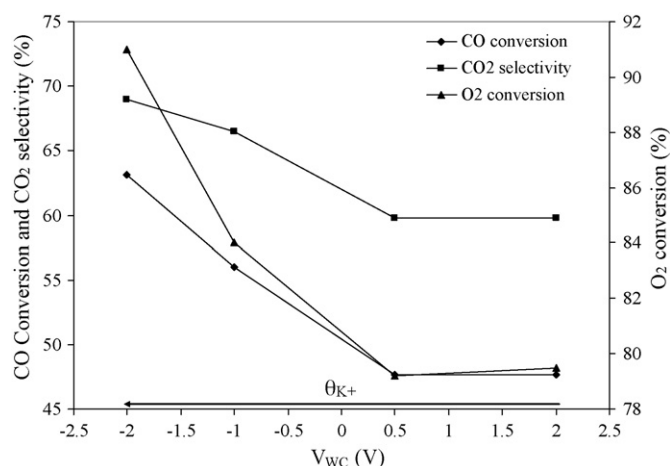


Fig. 2. Steady state effect of applied potential (V_{wc}) on the CO and O_2 conversion as well as on the CO_2 selectivity. Conditions: $CO/O_2/H_2$: 0.4%/0.2%/16%, $T = 195^\circ C$.

(unpromoted catalyst surface) and then decreasing it, the catalytic performance of Pt strongly improved, increasing the CO and the O_2 conversions as well as the CO_2 selectivity. Very interestingly, the CO conversion and the CO_2 selectivity increased from 47% to 63% and from 60% to 69% when the applied potential decreased from +2 to -2 V, respectively. According to the current theory of electrochemical promotion, one may rationalize the observed promotional effect on the basis of the electrode work function modification upon applied potential [17–21,26,27]. Thus, a decrease in the catalyst potential and, therefore, in the catalyst work function, led to an increase of the electronic density of Pt, with a concomitant spillover of K^+ ions from the electrolyte onto the Pt surface [28–31]. According to the recently established chemical and electrochemical promotional rules [27], it led to an improvement of the chemisorption of electron acceptor species at the expense of electron donor ones, modifying the catalytic activity of the system. Thus, the origin of the observed promotional effect, induced by the growing content of electrochemically supplied potassium ions as the applied potential decreased, can be attributed to a relative increase in the O_2 coverage (the strongest electron acceptor) at the expense of CO, this latter usually strongly adsorbed on the Pt active sites [30]. This explanation is in good agreement with the previous work of Kuriyama et al. [15] who demonstrated that the chemical addition of potassium on Pt under PROX conditions weakened the interaction between Pt and CO modifying the CO adsorption sites. Additionally, we propose that the presence of electropositive potassium ions decreased the H_2 chemisorption since this latter molecule could be considered as an electron donor one (vs. CO and O_2) [18]. It would explain the relative increase in the CO oxidation reaction vs. the H_2 oxidation one as the applied potential decreased, with the consequent observed enhancement in the CO_2 selectivity.

The described potentiostatic experiment is fully consistent with the galvanostatic one shown in Fig. 3. It depicts the response of the CO conversion and the CO_2 selectivity along with the corresponding changes in catalyst potential vs. time under a galvanostatic transient carried out under the same PROX atmosphere ($CO/O_2/H_2$: 0.4%/0.2%/16%, $T = 195^\circ C$). Firstly, the Pt surface was electrochemically cleaned of potassium ions by the application of a positive potential of +2 V. Then, at $t = 10$ min a negative current $I = -20 \mu A$ was applied for 30 min. Under these conditions, potassium ions were electrochemically transferred from the electrolyte to the Pt catalyst at a rate equal to $I/F = 2.07 \times 10^{-10}$ mol K/s according to Faraday's equation. The inserted abscissa indicates the induced

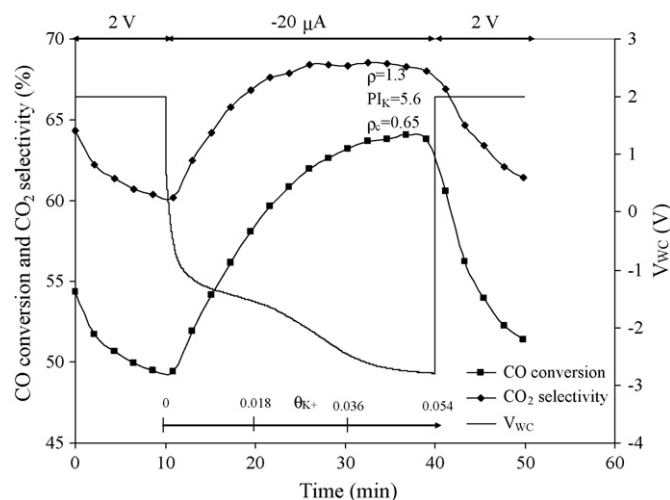


Fig. 3. Transient effect of constant applied current ($I = -20 \mu A$) on CO conversion and CO_2 selectivity as well as on the catalyst potential (V_{wc}). Conditions: $CO/O_2/H_2$: 0.4%/0.2%/16%, $T = 195^\circ C$.

change in potassium coverage (θ_K) on the Pt surface, calculated using Faraday's law:

$$\frac{d\theta_K}{dt} = -\frac{I}{FN} \quad (4)$$

where F is the Faraday's constant, N is the number of Pt active sites (6.8×10^{-6} mol) obtained following the estimation of previous works [26] and extrapolated for the geometric electrode area, and t is the time of current application in seconds. The maximum polarization effect on the catalytic CO oxidation reaction rate was characterized by the following promotional parameters [18]: the rate enhancement ratio (ρ), the promotion index (PI_K), and the effective rate enhancement ratio (ρ_c) defined by the Eqs. (5)–(7):

$$\rho = \frac{r}{r_0} \quad (5)$$

$$PI_K = \frac{(\Delta r/r_0)}{\Delta\theta_K} \quad (6)$$

$$\rho_c = \frac{\rho}{\rho_{\max}} \quad (7)$$

where r_0 is the catalytic reaction rate under unpromoted conditions ($V_{wc} = +2$ V), r is the catalytic reaction rate under promoted ones ($V_{wc} < 2$ V) and ρ_{\max} expresses the maximum allowable ρ value due to complete conversion.

It can be observed that under the application of a negative current (electrochemical pumping of K^+ ions to the Pt surface), the catalytic activity of the system increased by a factor of 1.3 due to the previously discussed strong electronic promotional effect of potassium over the catalyst ($PI_K = 5.6$), leading to an effective rate enhancement ratio of 0.65 which shows a good efficiency of the electro-promotional effect. Additionally, it can be observed that after 25 min of current application, which corresponds to potassium coverage of approximately $\theta_K \sim 0.04$, the catalytic activity of the system almost achieved a steady state value of activity and selectivity. On the other hand in other previous works of chemical promotion of potassium on dispersed Pt/ Al_2O_3 catalyst [16] a different optimum potassium amount was found depending on the reaction temperature. It implies that by conventional (chemical) promotion one can hardly prepare an optimum promoted catalyst for the overall temperature range of the PROX reaction (80–200 $^\circ C$). However, the use of an electrochemical catalyst allows an in situ control of the optimum promoter amount

depending on the operating conditions [31]. This non-stationary behaviour could be expected on a PROX reactor unit, e.g., between the cold start conditions or after long time working periods. Finally, it can be observed that after a further application of a catalyst potential of $V_{WC} = +2$ V at $t = 40$ min, the promoting ions return again to the solid electrolyte, achieving the initial unpromoted conditions, therefore leading to a reversible NEMCA effect.

3.2. Influence of the reaction temperature

The influence of the reaction temperature on the PROX activity was firstly investigated under unpromoted conditions, i.e., over a clean Pt surface. Fig. 4 shows the influence of the reaction temperature on CO and O₂ conversion as well as on CO₂ selectivity under the following conditions: CO/O₂/H₂: 0.4%/0.2%/16%, $V_{WC} = +2$ V. As expected, CO and the O₂ conversions increased with the reaction temperature. This behaviour, typically observed on Pt based catalysts below 200 °C [7,9,16], is due to an increase in the kinetics of both CO and H₂ oxidation reactions. On the other hand, it can be observed that the CO₂ selectivity decreased as the reaction temperature increased. This effect, also observed in a previous work with Pt based catalysts [32], can be explained considering the higher activation energy of the H₂ oxidation reaction vs. the CO oxidation one. At low temperature, CO completely covers the metallic Pt surface and, as a consequence, the CO oxidation reaction mainly takes place (high CO₂ selectivity values). However, as the temperature rises, CO desorption from Pt surfaces becomes important and the Pt active sites are partially recovered by H₂ which favours the H₂ oxidation, limiting CO₂ selectivity. Therefore, the higher the reaction temperature, the lower the θ_{CO}/θ_{H_2} coverage ratio, i.e., lower CO₂ selectivity values [32].

The influence of the reaction temperature was also studied under electro-promotional conditions. Fig. 5 shows the variation of the CO conversion and CO₂ selectivity vs. temperature for different applied catalyst potentials ($V_{WC} = +2, +0.5, -1$ and -2 V) under the same composition (CO/O₂/H₂: 0.4%/0.2%/16%). The inset figure also shows the different values of the effective rate enhancement ratio (ρ_c) obtained for a catalyst potential of -2 V at different temperatures. As expected it can be observed that both the unpromoted ($V_{WC} = 2$ V) and electro-promoted ($V_{WC} < 2$ V) conversion increase with the reaction temperature while the CO₂ selectivity decreased, in good agreement with the previous results under absence of promoter. However the most important point of this figure is that the application of the negative polarizations, e.g., -1 and -2 V, led to an increase of the CO oxidation rate for the

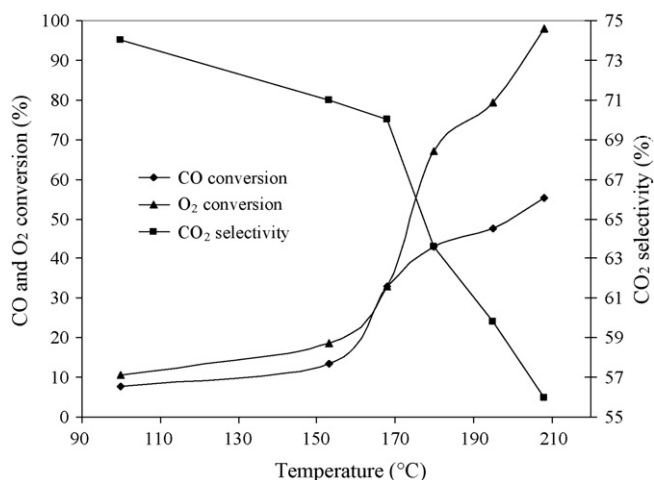


Fig. 4. Influence of the reaction temperature on the unpromoted PROX activity and selectivity, i.e., under application of 2 V. Conditions: CO/O₂/H₂: 0.4%/0.2%/16%.

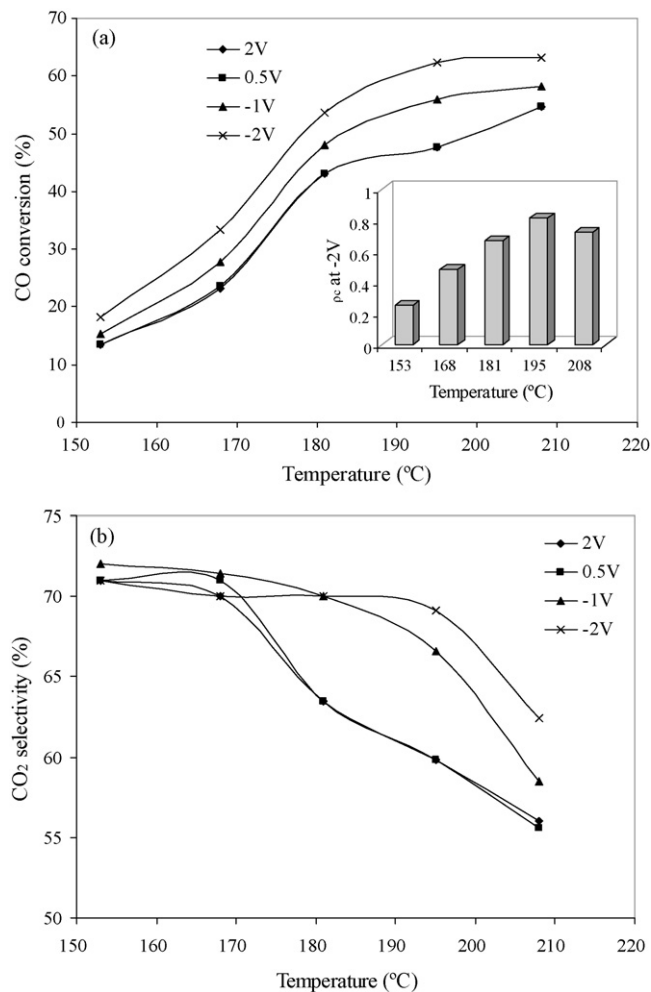


Fig. 5. Influence of the reaction temperature on the CO conversion (a) and CO₂ selectivity (b) at different applied catalyst potential. Inset: variation of the effective rate enhancement ratio (ρ_c) attained at -2 V at different reaction temperatures. Conditions: CO/O₂/H₂: 0.4%/0.2%/16%.

whole temperature range. The lower the applied potential was, the higher the observed CO oxidation (higher promoter coverage was electrochemically supplied). Thus, even at very low temperatures (153 °C), the application of a negative polarization led to a slight increase in the activity of the system. It can also be observed that the electro-promotional effect was higher at increasing temperatures, i.e., the effective rate enhancement ratio increased with the reaction temperature. This fact could be attributed to higher promoter coverage on the catalyst surface for a fixed potential as the reaction temperature increases. Then, as the reaction temperature increases both the kinetic of the electrode reaction is faster and the ionic conductivity of the electrolyte is higher. It led to higher rate of ions supply (higher currents were measured during the transients) and consequently to a higher amount of transferred potassium ions. This fact can be confirmed by the increase in the amount of transferred charge. By means of an example, for the applied potential of -2 V, the total transferred charged increased from -16 mC at 153 °C to -21 mC at 208 °C. Then for fixed potential difference between the working and counter electrode (V_{WC}) at higher temperatures higher potassium coverage was supplied increasing the magnitude of the electro-promotional effect.

It is also interesting to note that this observed electro-promotional effect led to an activation of the catalyst at lower temperatures. For instance, the CO oxidation activity under unpromoted conditions at 208 °C was almost the same as the

electro-promoted one under application of -2 V at 181 °C, thus decreasing 30 °C the activity window of the system. It shows the interesting possibilities for using the electrochemical promotion to decrease the operating temperature window of a catalyst, with the consequent decrease in the energy requirements [30].

On the other hand, it can be observed that the effect of the applied polarization on the CO_2 selectivity depended on the reaction temperature, being the most important promotional effect above 170 °C. At low temperature, the CO oxidation reaction is already favoured if compared to the H_2 oxidation one (high CO_2 selectivity values). The increase in the O_2 coverage induced by the K^+ ions enhanced almost in the same level both oxidation reactions (CO and H_2 oxidation), keeping constant the values of CO_2 selectivity. However, as the temperature increased and the H_2 coverage began to be relevant (increasing the H_2 oxidation reaction), the presence of the promoter ions increased the CO_2 selectivity by decreasing H_2 adsorption (electron donor molecule). This explanation follows the recent identified rules of chemical and electrochemical promotion [27] and is also in good agreement with previous PROX studies over Pt based catalyst [32].

3.3. Influence of the H_2/O_2 ratio

Fig. 6 shows the variation of CO conversion and CO_2 selectivity vs. time for the unpromoted ($+2$ V) and electro-promoted (-2 V) under different H_2/O_2 ratios at 195 °C. This figure additionally shows the variation of the open circuit potential (V_{WC}^0) vs. time under different gas compositions. It can be observed that as the H_2 composition in the feed increased the

overall catalytic performance of the system decreased for both unpromoted and electro-promoted catalyst. One can suggest that this is an obvious consequence of a progressive increase in the H_2 coverage on the catalyst surface which decreases the number of available active sites for the CO oxidation, favouring the competitive H_2 oxidation reaction. However, this behaviour diverges from previous studies carried out with dispersed Pt/ Al_2O_3 catalysts which have shown a promotional effect of H_2 in the CO oxidation reaction at temperatures below 150 °C [15,16]. In these earlier studies, the promotional effect of H_2 was attributed to the formation of hydrogen-containing oxidizing species such as hydroxyl group (OH), which can promote the CO oxidation reaction [33,34]. In our case, we can envisage that the formation of such promoting hydroxyl group (OH) did not take place, which could be justified attending to the different experimental conditions (H_2/O_2 ratio and reaction temperature) and/or the different morphology of the catalysts prepared in each study (dispersion and particle size). However, it is clear that the presence of the electrochemical promoter strongly increased the activity and the selectivity of the system, attenuating the inhibiting effect of H_2 (Fig. 6). For instance, the application of a catalyst potential of -2 V approximately led to the same catalytic activity under large excess of H_2 (PROX conditions) than that for the unpromoted state of the catalyst (2 V) in absence of H_2 . On the other hand it is interesting to note the similar trend between the open circuit potential and the catalytic activity and selectivity values during the composition transients. As already shown in previous studies [35] one can correlate the open circuit potential with the O_2 coverage on a catalyst film supported on a solid electrolyte. Then the progressive decrease in the O_2 coverage on the catalyst surface as the H_2 composition in the feed increase, explained the observed decrease in the plotted parameters of conversion, selectivity and open circuit potential. Thus, it can be observed that during the first transient from $\text{H}_2/\text{O}_2 = 0$ to $\text{H}_2/\text{O}_2 = 40$, a sharp decrease in the activity of the system enclosed a strong decrease in the V_{WC}^0 , indicating an important increase in the H_2 coverage at the expense of O_2 . However, in the second transient from $\text{H}_2/\text{O}_2 = 40$ to $\text{H}_2/\text{O}_2 = 80$ a smaller decrease in the activity of the system enclosed a less pronounced decrease in the V_{WC}^0 (from -220 to -225 mV). It suggests that this second increase in the H_2/O_2 ratio above 40 did not involve an important increase in the H_2 coverage, since H_2 was already in excess from the previous atmosphere. This assumption can be supported by the characterization of the system by cyclic voltammetry at the same temperature and under different reaction atmospheres.

Fig. 7 shows the current variation (zoomed at the anodic part) vs. the applied potential (V_{WC}) during the cyclic voltammetry between $+2$ and -2 V carried out under He atmosphere and under reaction conditions with different H_2 concentrations (CO/O_2 : $0.4\%/0.2\%$). As already demonstrated in previous studies [29,36], the cathodic part of the cyclic voltammetry (negative potentials) could be linked to the migration of ions from the solid electrolyte to the catalyst-working electrode surface with the consequent formation of promoter derived compounds after interaction with the chemisorbed species [37]. On the other hand, the anodic part of the cyclic voltammetry could be linked to the decomposition of the previously formed species and the migration of the ions back to the solid electrolyte. Thus, taking into account that the gold counter electrode is in reference air and it is constituted by big particles of negligible activity [29–31], all electrochemical processes displayed on the anodic part of the voltammetry (Fig. 7) could be mainly attributed to the decomposition of surface compounds present on the Pt catalyst-working electrode. Without entering in a deep analysis of the different electrochemical processes, one can survey two main conclusions from the displayed voltammograms:

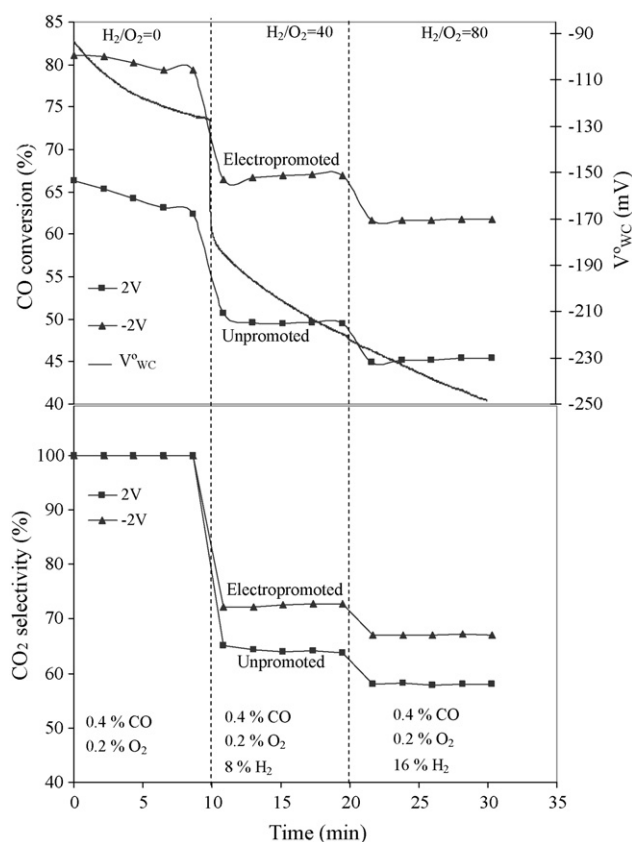


Fig. 6. CO conversion and CO_2 selectivity response vs. time to step changes in the gaseous composition under unpromoted (2 V) and electro-promoted (-2 V) conditions. The secondary axis shows the response of the open circuit potential (V_{WC}^0) to step changes in the gaseous composition under open circuit conditions. $T = 195$ °C.

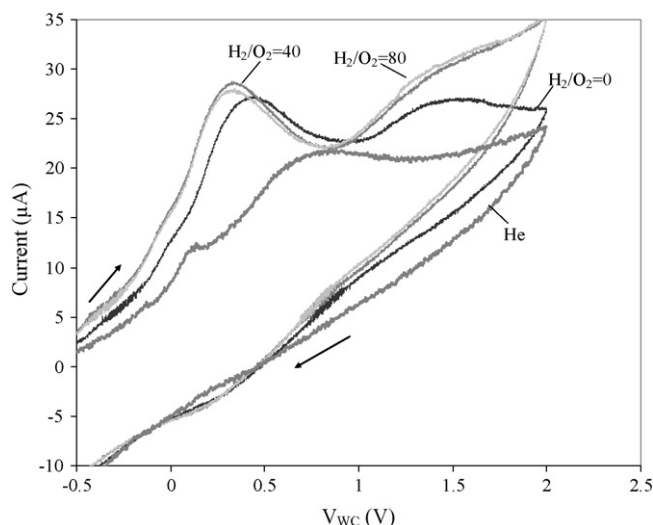


Fig. 7. Anodic zoom of the cyclic voltammograms at 195 °C between 2 and –2 V under He atmosphere and under reaction conditions (CO/O₂: 0.4%/0.2%) with different H₂/O₂ ratios (0–80).

- Under presence of the reactant species (CO and O₂) the anodic part of the voltammetry clearly showed additional electrode processes (with higher charge transfer) in comparison with that obtained in absence of active chemisorbed species, i.e., He atmosphere. This is the result of the decomposition of promoting species previously formed between the promoter ions and the chemisorbed species.
- The increase in the H₂ composition from H₂/O₂ = 0 to H₂/O₂ = 40 enhanced the intensity of the anodic charge transfer reaction, demonstrating that the observed anodic processes depended on the coverage of the different chemisorbed species. However, almost the same cyclic voltammogram was observed for H₂/O₂ = 40 and H₂/O₂ = 80, indicating no modification in the competitive adsorption of reactants, regardless the concentration of species in the atmosphere surrounding the electrochemical catalyst.

Therefore, both in situ characterization techniques seem to indicate that a further increase in the H₂ concentration above a certain value did not strongly modify the competitive adsorption among the reactants in the explored electrochemical catalyst. Consequently, the observed slight decrease in the activity of the system observed in Fig. 6 for H₂/O₂ > 40 could be mainly attributed to a non-catalytic H₂ oxidation process.

3.4. Stability of the NEMCA effect

In order to investigate the stability of the electro-promotional effect, different transients were carried out keeping the system under open circuit conditions after previous polarizations. Fig. 8 shows the variation of the CO conversion vs. time under different potentiostatic transients and open circuit conditions carried out with a reactive mixture containing CO/O₂/H₂: 0.4%/0.2%/16% at 175 °C. Consecutive negative polarizations at –2 V during 15 min were carried out with intermediate open circuit steps (denoted as O.C.) during 30, 60 and 120 min. Fig. 8b additionally shows the variation of the current curves vs. time during the negative polarization of –2 V along with the integral amount of charge supplied in each negative polarization step (consecutively denoted). Very interestingly, it can be observed that after the initial polarization of the system at –2 V, which consumed –15.8 mC of charge ($\theta_K = 0.024$), the system kept its catalytic activity during the open circuit steps

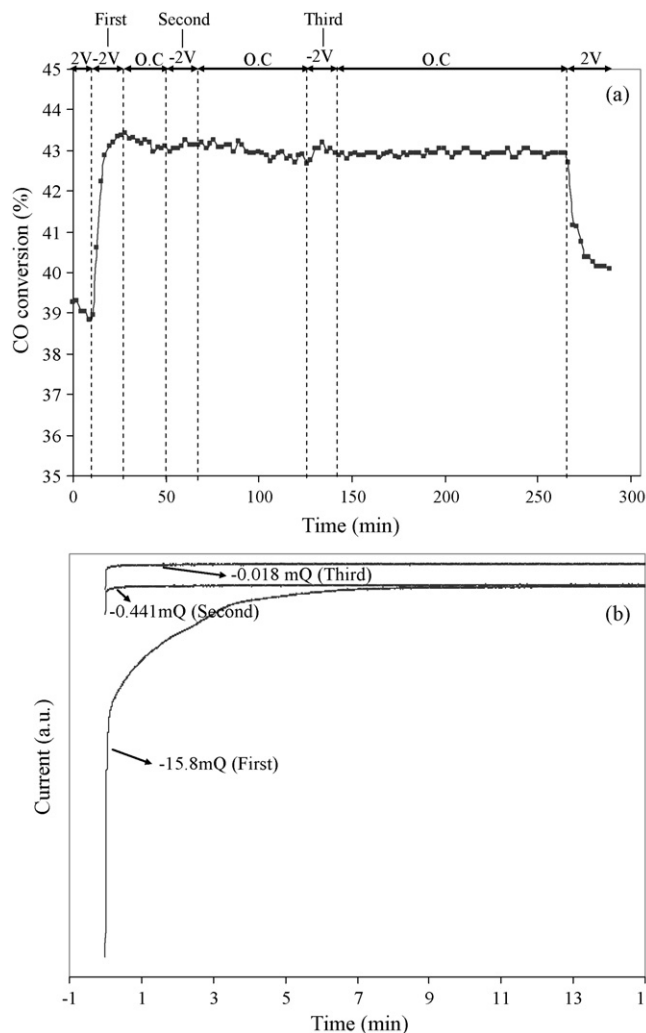


Fig. 8. (a) CO conversion vs. time under different applied potentials and open circuit potential steps (O.C.) at 175 °C. (b) Current vs. time curves and integral amount of transferred charge during the potentiostatic imposition of –2 V. Conditions: CO/O₂/H₂: 0.4%/0.2%/16%.

with almost no additional charge consumed in the subsequent polarizations. These results evidence the remarkable stability of the promotional phases under PROX reaction conditions, which could maintain a high catalytic activity for a long time. The low operation temperature of the system allows keeping a constant amount of promoter on the catalyst surface under open circuit conditions after an initial negative polarization leading to the observed permanent effect. This permanent phenomenon, already demonstrated in other NEMCA systems [29,38,39], is of great technological interest since it would decrease the electrical energy requirement of the cell. Thus, for the case of the PROX unit, one can envisage an electrochemical catalyst with only a primary polarization step, which leads to the initial activation of the system. Then, very short polarization steps will be required to adjust the optimum potential conditions and therefore the optimum promoter coverage, depending on the operating environment (composition and temperature) of the outlet reforming unit stream.

4. Conclusions

Different findings of theoretical and technological importance can be emphasized from this work as a result of coupling catalysis and solid state electrochemistry for the PROX reaction:

- The activity and selectivity for the PROX process can be strongly enhanced by the phenomenon of electrochemical promotion. This phenomenon would allow optimizing the amount of promoter under the expected dynamic conditions of a PROX unit which is not possible with a conventional promoted heterogeneous catalyst.
- NEMCA effect allows activating the Pt catalyst at lower temperatures for the preferential CO oxidation reaction. Additionally, it allows decreasing the inhibiting effect of the temperature on the CO₂ selectivity.
- The phenomenon of electrochemical promotion also allows attenuating the inhibiting effect of H₂ over the activity and selectivity under different explored compositions (H₂/O₂ ratio).
- The observed permanent NEMCA effect demonstrates the high stability of the promoting species under PROX working conditions. In addition, it shows a great potential for the further development of these systems in real configuration minimizing the electrical energy requirements.

Acknowledgments

Financial support by the Ministerio de Educación y Ciencia of Spain (projects: CTQ 2007-62512/PPQ) and the European Marie-Curie EFEPAC project (MSCF-CT-2006-046201) are gratefully acknowledged. Financial and technical support by Saint-Gobain CREE is also gratefully acknowledged. A. de Lucas-Consuegra also thanks to the University of Castilla-La Mancha for a post-doc scholarship in Saint-Gobain CREE. The authors also thank to the reviewers for its remarks and suggestions to improve the paper.

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